
VF Control of 3-Phase Induction Motors Using PIC16F7X7 Microcontrollers

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INTRODUCTION

An induction motor can run only at its rated speed when it is connected directly to the main supply. However, many applications need variable speed operations. This is felt the most in applications where input power is directly proportional to the cube of motor speed. In applications like the induction motor-based centrifugal pump, a speed reduction of 20% results in an energy savings of approximately 50%.

Driving and controlling the induction motor efficiently are prime concerns in today's energy conscious world. With the advancement in the semiconductor fabrication technology, both the size and the price of semiconductors have gone down drastically. This means that the motor user can replace an energy inefficient mechanical motor drive and control system with a *Variable Frequency Drive* (VFD). The VFD not only controls the motor speed, but can improve the motor's dynamic and steady state characteristics as well. In addition, the VFD can reduce the system's average energy consumption.

Although various induction motor control techniques are in practice today, the most popular control technique is by generating variable frequency supply, which has constant voltage to frequency ratio. This technique is popularly known as *VF control*. Generally used for open-loop systems, VF control caters to a large number of applications where the basic need is to vary the motor speed and control the motor efficiently. It is also simple to implement and cost effective.

The PIC16F7X7 series of microcontrollers have three on-chip hardware PWM modules, making them suitable for 3-phase motor control applications. This application note explains how these microcontrollers can be used for 3-phase AC induction motor control.

VF CONTROL

A discussion of induction motor control theory is beyond the scope of this document. We will mention here only the salient points of VF control.

The *base speed* of the induction motor is directly proportional to the supply frequency and the number of poles of the motor. Since the number of poles is fixed by design, the best way to vary the speed of the induction motor is by varying the supply frequency.

The torque developed by the induction motor is directly proportional to the ratio of the applied voltage and the frequency of supply. By varying the voltage and the frequency, but keeping their ratio constant, the torque developed can be kept constant throughout the speed range. This is exactly what VF control tries to achieve.

Figure 1 shows the typical torque-speed characteristics of the induction motor, supplied directly from the main supply. Figure 2 shows the torque-speed characteristics of the induction motor with VF control.

Other than the variation in speed, the torque-speed characteristics of the VF control reveal the following:

- The starting current requirement is lower.
- The stable operating region of the motor is increased. Instead of simply running at its base rated speed (N_b), the motor can be run typically from 5% of the synchronous speed (N_s) up to the base speed. The torque generated by the motor can be kept constant throughout this region.
- At base speed, the voltage and frequency reach the rated values. We can drive the motor beyond the base speed by increasing the frequency further. However, the applied voltage cannot be increased beyond the rated voltage. Therefore, only the frequency can be increased, which results in the reduction of torque. Above the base speed, the factors governing torque become complex.
- The acceleration and deceleration of the motor can be controlled by controlling the change of the supply frequency to the motor with respect to time.

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FIGURE 1: TORQUE-SPEED CHARACTERISTICS OF INDUCTION MOTOR

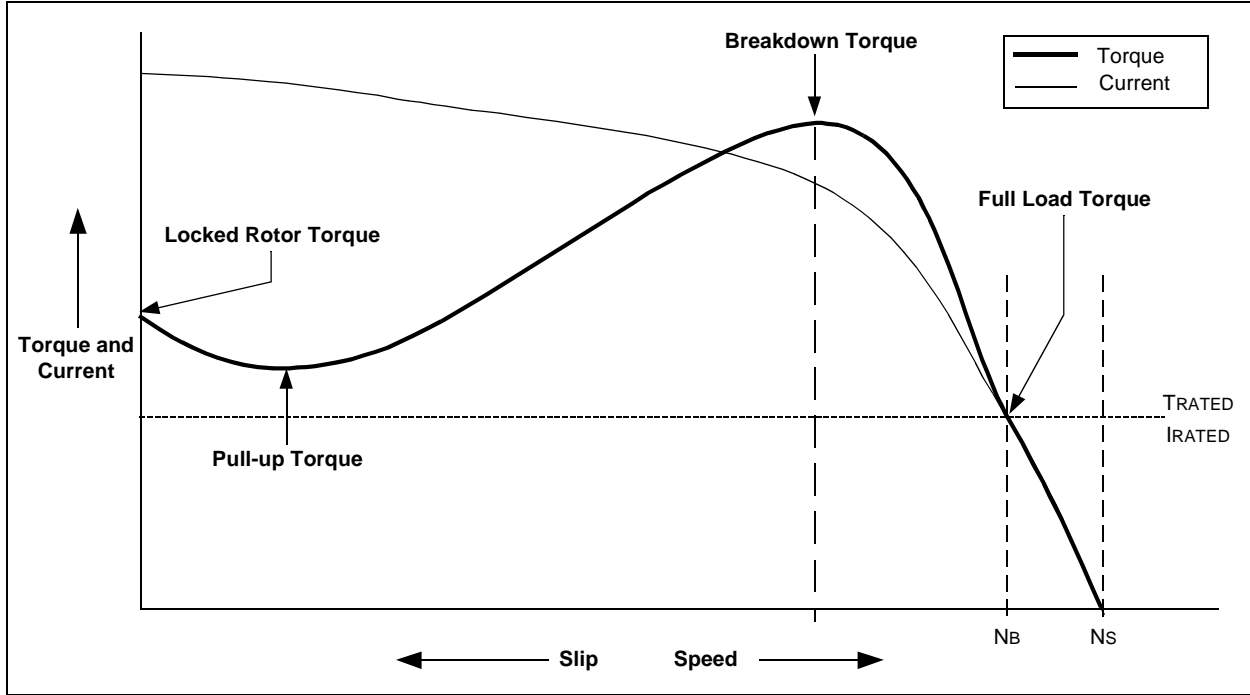
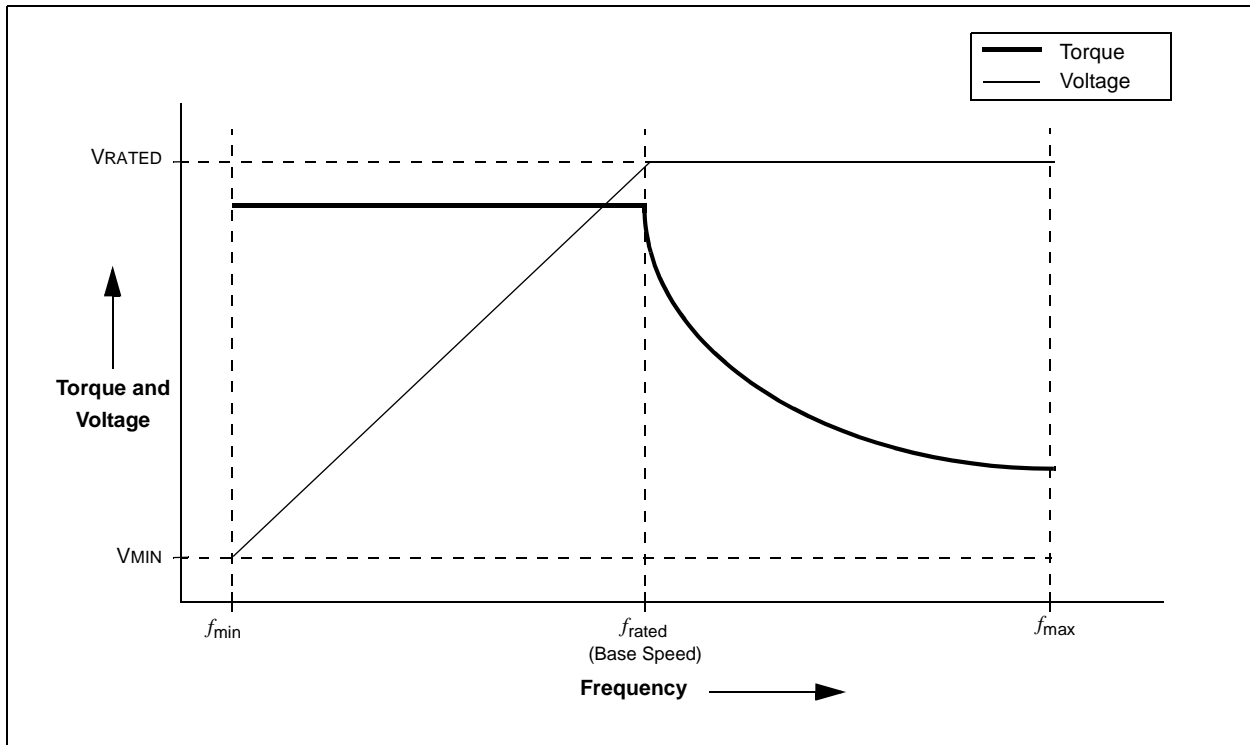


FIGURE 2: TORQUE-SPEED CHARACTERISTICS OF INDUCTION MOTOR WITH VF CONTROL



MOTOR DRIVE

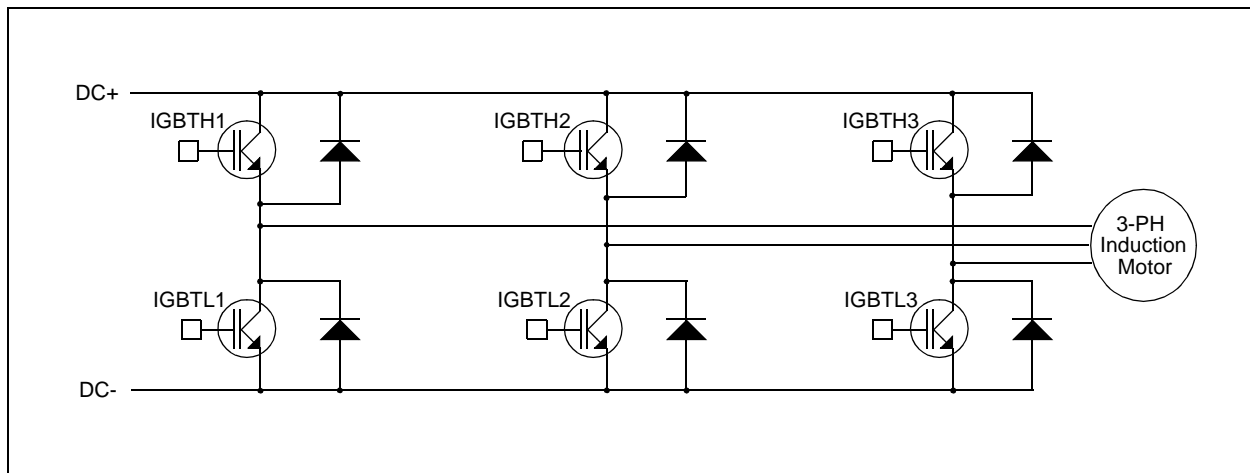
The 3-phase induction motor is connected to a 3-phase inverter bridge as shown in Figure 3. The power inverter has 6 switches that are controlled in order to generate 3-phase AC output from the DC bus. PWM signals, generated from the microcontroller, control these 6 switches. Switches IGBTH1 through IGBTH3, which are connected to DC+, are called upper switches. Switches IGBTL1 through IGBTL3, connected to DC-, are called lower switches.

The amplitude of phase voltage is determined by the duty cycle of the PWM signals. While the motor is running, three out of six switches will be on at any given time; either one upper and two lower switches or one lower and two upper switches. The switching produces a rectangular shaped output waveform that is rich in

harmonics. The inductive nature of the motor's stator windings filters this supplied current to produce a 3-phase sine wave with negligible harmonics. When switches are turned off, the inductive nature of the windings oppose any sudden change in direction of flow of the current until all of the energy stored in the windings is dissipated. To facilitate this, fast recovery diodes are provided across each switch. These diodes are known as *freewheeling diodes*.

To prevent the DC bus supply from being shorted, the upper and lower switches of the same half bridge should not be switched on at the same time. A dead time is given between switching off one switch and switching on the other. This ensures that both switches are not conductive at the same time as each one changes states.

FIGURE 3: 3-PHASE INVERTER BRIDGE



Control

Members of the PIC16F7X7 family of microcontrollers have three 10-bit PWMs implemented in hardware. The duty cycle of each PWM can be varied individually to generate a 3-phase AC waveform as shown in Figure 4. The upper eight bits of the PWM's duty cycle is set using the register CCPRxL, while the lower two bits are set in bits 4 and 5 of the CCPxCON register. The PWM frequency is set using the Timer2 Period register (PR2). Because all of the PWMs use Timer2 as their time base for setting the switching frequency and duty cycle, all will have the same switching frequency.

To derive a varying 3-phase AC voltage from the DC bus, the PWM outputs are required to control the six switches of the power inverter. This is done by connecting the PWM outputs to three IGBT drivers (IR2109). Each driver takes one PWM signal as input and produces two PWM outputs, one being complementary to the other. These two signals are used to drive one

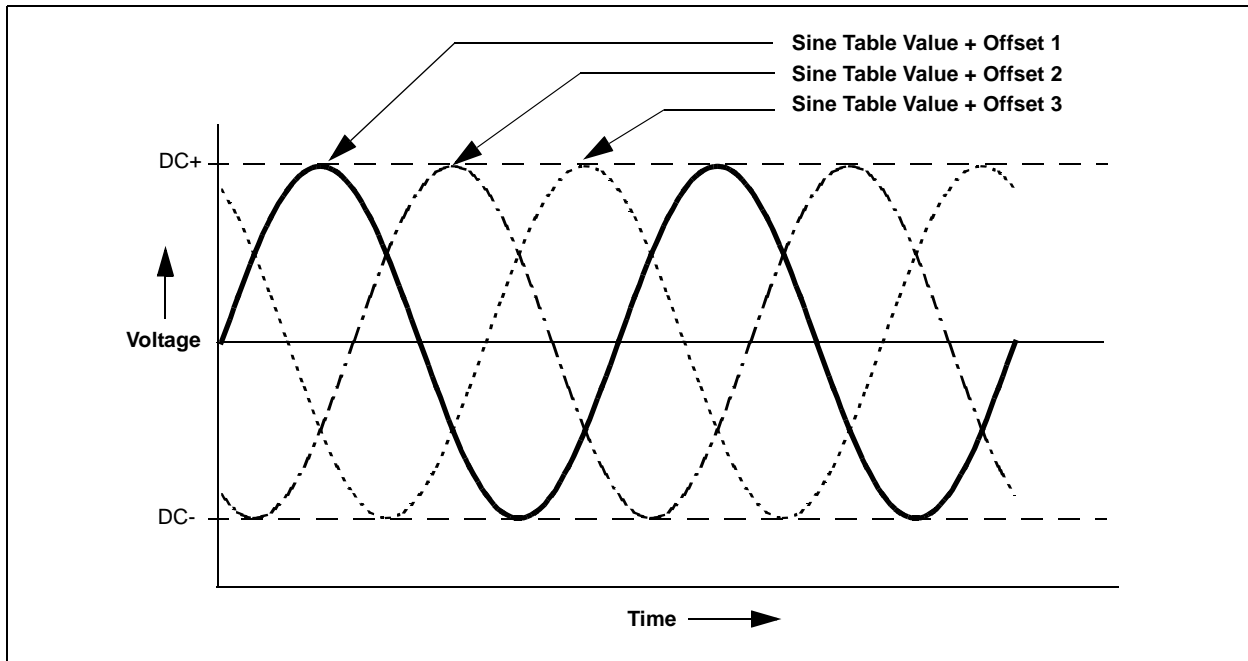
half bridge of the inverter: one to the upper switch, the other to the lower switch. The driver also adds a fixed dead time between the two PWM signals.

3-Phase Sine Waveform Synthesis

Along with the three PWM modules, the 16-bit Timer1 hardware module of PIC16F7X7 is used to generate the control signals to the 3-phase inverter.

This is done by using a sine table, stored in the program memory with the application code and transferred to the data memory upon initialization. Loading the table this way minimizes access time during the run time of the motor. Three registers are used as the offset to the table. Each of these registers will point to one of the values in the table, such that they will always have a 120-degree phase shift relative to each other (Figure 4). This forms three sine waves with 120 degrees phase shift to each other.

FIGURE 4: SYNTHESIS OF 3-PHASE SINE WAVEFORM FROM A SINE TABLE



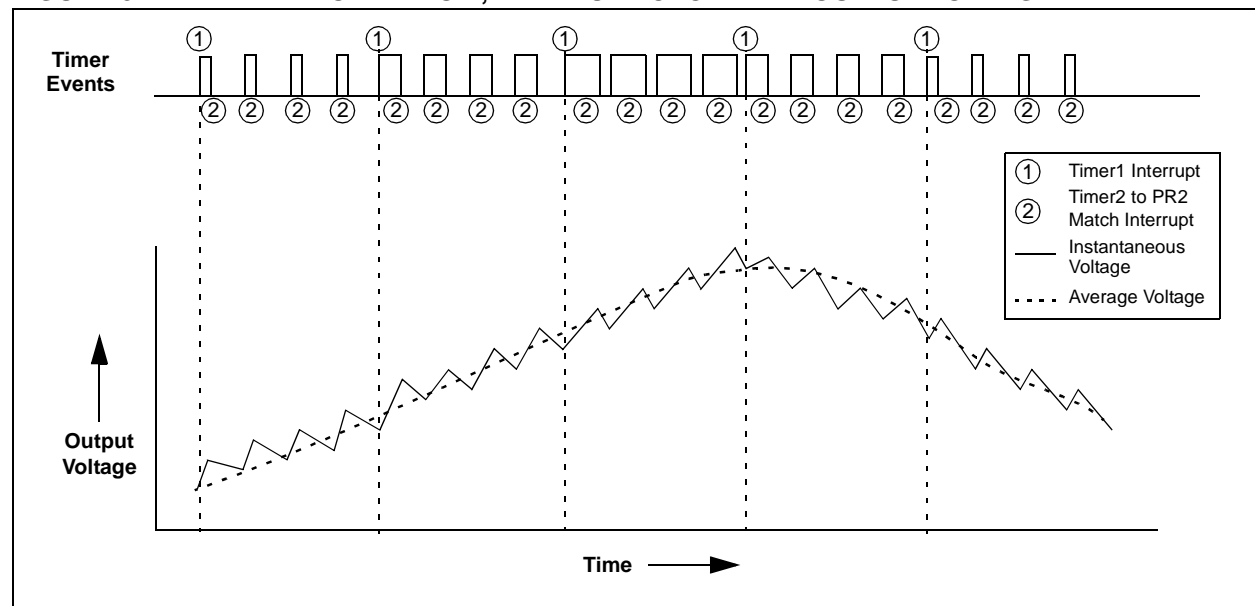
A potentiometer connected to a 10-bit ADC channel (AN1) determines the motor frequency. The microcontroller uses the ADC results to calculate the PWM duty cycle and thus, the frequency and the amplitude of the supply to the motor. For smooth frequency transitions, the channel AN1 is converted at every 4 ms.

The Timer1 reload value is based on the ADC result (AN1), the main clock frequency (FOSC) and the number of sine table entries (36 in the present application). After every Timer1 overflow, the value pointed to by the offset register on the sine table is read. The value read from the sine table is scaled based on the motor frequency input. The sine table value is multiplied with the frequency input to find the PWM duty cycle and is

loaded to the corresponding PWM duty cycle register. Subsequently, the offset registers are updated for next access. If the motor direction key is pressed, then PWM1, PWM2 and PWM3 duty cycle values are loaded to PWM2, PWM1 and PWM3 duty cycle registers, respectively.

The new PWM duty cycle values will take effect at the next Timer2 overflow. Also, the duty cycle will remain the same until the next Timer1 overflow occurs, as shown in Figure 5. The frequency of the new PWM duty cycle update determines the motor frequency, while the value loaded in the duty cycle register determines the amplitude of the motor supply.

FIGURE 5: TIMER1 OVERFLOW, PWM DUTY CYCLE AND OUTPUT VOLTAGE



The equation used to calculate the Timer1 reload value is given in Equation 1. In the present application, the Timer1 prescaler is 1:8. PR2 is set to generate a 20 kHz PWM frequency with FOSC of 20 MHz.

The method of accessing and scaling of the PWM duty cycle is shown in an excerpt from the application code in Example 1.

EQUATION 1: TIMER1 RELOAD VALUE CALCULATION

$$\text{Timer1 Reload Value} = \text{FFFFh} - 2 \times \left(\frac{\frac{\text{FOSC}}{4}}{\text{Sine Samples per Cycle} \times \text{Timer1 Prescaler} \times \text{Value of AN1}} \right)$$

EXAMPLE 1: SINE TABLE UPDATE

```

;*****
;This routine will update the PWM duty cycle on CCPx according to the offset to the table with
;0-120-240 degrees.
;This routine scales the PWM value from the table based on the frequency to keep VF
;constant and loads them in appropriate CCPx register depending on setting of FWD/REV flag
;*****
UPDATE_PWM_DUTYCYCLES
    MOVLW        LOW(SINE_TABLE_RAM)
    MOVWF        FSR                ;Base address of sine table in RAM is loaded to FSR
    BANKSEL     TABLE_OFFSET1
    MOVF         TABLE_OFFSET1,W   ;Table_offset1 is copied To WREG
    ADDWF        FSR,F              ;Address to be read = sine table base adress + Table_offset1
    BANKISEL    SINE_TABLE_RAM
    MOVF         INDF,W             ;Copy sine table value pointed to by FSR to WREG
    BTFSC       STATUS,Z           ;Check is value read zero?
    GOTO         PWM1_IS_0          ;Yes, goto PWM1_IS_0
    MOVWF       NO_1_LSB           ;No, sine table value x Set_freq to scale table value
                                ;based on frequency setting

    CALL        MUL_8X8            ;Call routine for unsigned 8x8 bit multiplication
    MOVF        RESULT_MSB,W       ;8 MSB of 16 bit result is stored at TEMP_LOC -
    MOVWF       TEMP_LOC           ;this represent PWM Duty Cycle value for phase 1
    GOTO        UPDATE_PWM2        ;Go for updating PWM Duty Cycle for 2nd phase

PWM1_IS_0
    CLRF        TEMP_LOC           ;Clear PWM Duty Cycle value for phase 1

UPDATE_PWM2
    MOVLW        LOW(SINE_TABLE_RAM)
    MOVWF        FSR                ;Base address of sine table in RAM is loaded to FSR
    BANKSEL     TABLE_OFFSET2
    MOVF         TABLE_OFFSET2,W   ;Table_offset2 is copied to WREG
    ADDWF        FSR,F              ;Address to be read = Sine table base adress + Table_offset2
    BANKISEL    SINE_TABLE_RAM
    MOVF         INDF,W             ;Copy sine table value pointed to by FSR to WREG
    BTFSC       STATUS,Z           ;Check is value read zero?
    GOTO        PWM2_IS_0          ;Yes, go to PWM2_IS_0
    MOVWF       NO_1_LSB           ;No, sine table value x set_freq to scale table value
                                ;based on frequency setting

    CALL        MUL_8X8            ;Call routine for unsigned 8x8 bit multiplication
    MOVF        RESULT_MSB,W       ;8 MSB of 16 bit result is stored at TEMP_LOC_1 -
    MOVWF       TEMP_LOC_1        ;this represent PWM Duty Cycle value for phase 2
    GOTO        UPDATE_PWM3        ;Go for updating PWM Duty Cycle for 3rd phase

PWM2_IS_0
    CLRF        TEMP_LOC_1        ;Clear PWM Duty Cycle value for phase 2

UPDATE_PWM3
    MOVLW        LOW(SINE_TABLE_RAM)
    MOVWF        FSR                ;Base address of sine table in RAM is loaded to FSR
    BANKSEL     TABLE_OFFSET3
    MOVF         TABLE_OFFSET3,W   ;Table_offset3 is copied to WREG
    ADDWF        FSR,F              ;Address to be read=Sine table base address + Table_offset3
    BANKISEL    SINE_TABLE_RAM
    MOVF         INDF,W             ;Copy sine table value pointed by FSR to WREG
    BTFSC       STATUS,Z           ;Check is value read zero?
    GOTO        PWM3_IS_0          ;Yes, goto PWM3_IS_0
    MOVWF       NO_1_LSB           ;No, sine table value x set_freq to scale table value
                                ;based on frequency setting

    CALL        MUL_8X8            ;Call routine for unsigned 8x8 bit multiplication
    MOVF        RESULT_MSB,W       ;8 MSB of 16 bit result is stored at TEMP_LOC_2 -
    MOVWF       TEMP_LOC_2        ;this represents PWM duty cycle value for phase 3
    GOTO        SET_PWM12          ;Go for checking direction of motor rotation reequired

PWM3_IS_0
    CLRF        TEMP_LOC_2        ;Clear PWM duty cycle value for phase 3

```

EXAMPLE 1: SINE TABLE UPDATE (CONTINUED)

```
SET_PWM12
  BANKSEL    CCPR1L
  BTFSS     FLAGS,MOTOR_DIRECTION ;Is MOTOR_DIRECTION flag set for forward rotation?
  GOTO      ROTATE_REVERSE       ;No - Go for reverse rotation
  MOVF      TEMP_LOC,W
  MOVWF     CCPR1L                ;Copy TEMP_LOC and TEMP_LOC_1 values to
  MOVF      TEMP_LOC_1,W          ;CCPR1L and CCPR2L respectively for
  MOVWF     CCPR2L                ;forward rotation of motor
  BSF       STATUS,RP0
  MOVF      TEMP_LOC_2,W
  MOVWF     CCPR3L                ;Copy TEMP_LOC_2 to CCPR3L
  BCF       STATUS,RP0
  BSF       LED_PORT,FWD_REV_LED ;Turn on FWD_REV_LED to indicate
                                       ;forward rotation of motor

  RETURN

ROTATE_REVERSE
  MOVF      TEMP_LOC_1,W          ;Copy TEMP_LOC_1 and TEMP_LOC values to
  MOVWF     CCPR1L                ;CCPR1L and CCPR2L respectively for
  MOVF      TEMP_LOC,W           ;reverse rotation of motor
  MOVWF     CCPR2L
  BSF       STATUS,RP0
  MOVF      TEMP_LOC_2,W
  MOVWF     CCPR3L                ;Copy TEMP_LOC_2 to CCPR3L
  BCF       STATUS,RP0
  BCF       LED_PORT,FWD_REV_LED ;Turn off FWD_REV_LED to indicate
                                       ;reverse rotation of motor

  RETURN
```

OVERVIEW OF SYSTEM HARDWARE

Figure 6 shows the overall block diagram of the power and control circuit for the motor control demo board. The main single phase supply is rectified by using a diode bridge rectifier. The ripple on the DC bus is filtered by using an electrolytic capacitor. The filtered DC bus is connected to the IGBT-based 3-phase inverter, which is controlled by the PIC16F7X7. The inverter output is a 3-phase, variable frequency supply with a constant voltage-to-frequency ratio.

A potentiometer connected to AN1 sets the motor frequency. Push button keys are interfaced for issuing commands, like Run/Stop and Fwd/Rev, to the microcontroller. Acceleration and deceleration features are implemented to change the motor frequency smoothly. Time for both of these features are user selectable and can be set during compile time. LEDs are provided for Status/Fault indications like Run/Stop, Forward/Reverse, Undervoltage, Overvoltage, etc.

The PWM outputs are generated by on-chip hardware modules on the PIC16F7X7. These are used to drive the IGBT drivers through optoisolators. Each IGBT driver, in turn, generates complementary signals for driving the upper or lower halves of the 3-phase inverter. It also adds a dead time of 540 ns between the respective higher and lower switch driving signals.

The IGBT driver has a shutdown signal (\overline{SD}) which is controlled by an overcurrent protection circuit. The driver also has its own on-chip fault monitoring circuit for driver power supply undervoltage conditions. Upon any overcurrent or undervoltage event, the outputs are driven low and remain low until the time the Fault condition is removed.

Note: Refer to **Appendix B: “Motor Control Schematics”** for schematics of the motor control demo board.

Overcurrent Protection

A non-inductive resistor is connected between the common source point of the inverter and the power ground. Voltage drop across this resistor is linearly proportional to the current flowing through the motor. This voltage drop is compared against the reference voltage signal, through an optoisolator (linear optocoupler), which represents overcurrent limit. There are three possible ways to compare these voltage signals:

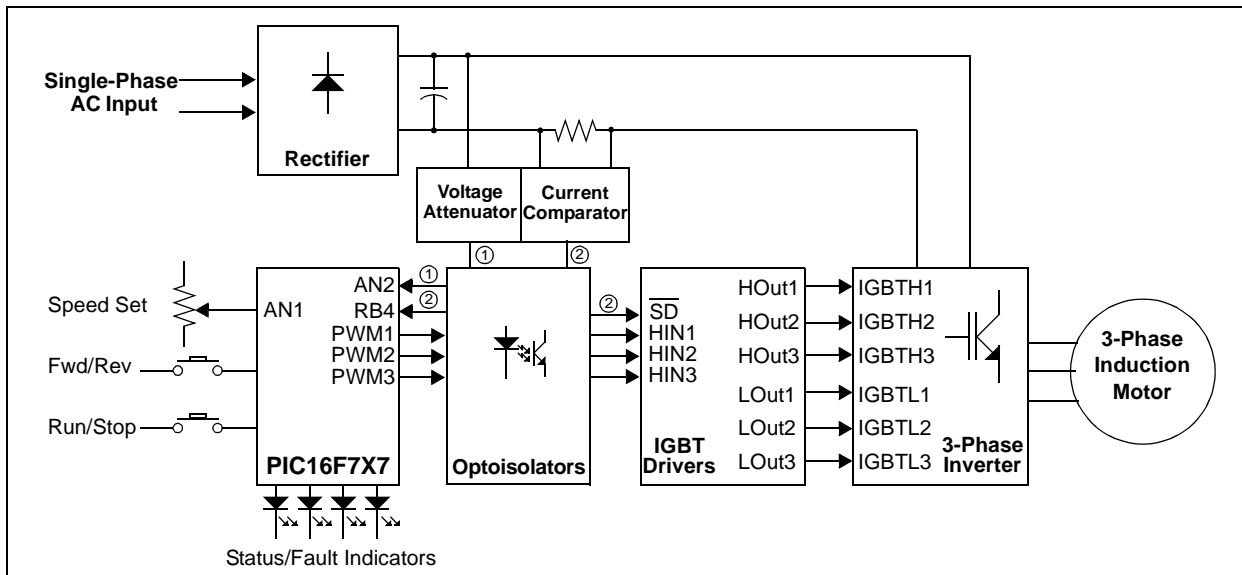
- Using an external comparator
- Using the PIC16F7X7 on-chip comparator
- In software, by reading the voltage drop across the resistor through one of the ADC channels

The design discussed in this application note implements an external comparator. Its output drives the shutdown signal of the driver through an optoisolator (optocoupler). At the same time, this signal is provided to RB4. By using the PORTB interrupt-on-change feature, the microcontroller responds to Fault detection and stops the motor.

Overvoltage and Undervoltage Protection

To implement voltage protection, the DC bus voltage is attenuated by a potential divider. The resulting signal is fed to AN2 through an optoisolator (linear optocoupler). The application monitors the voltage via periodic A/D conversions of the value on RA2; if the voltage falls outside of a preset range, the motor is stopped.

FIGURE 6: BLOCK DIAGRAM OF THE MOTOR CONTROL DEMO BOARD



Isolation

The use of optoisolators ensures that power ground (P_GND) and control ground (D_GND) are separated. This means that development tools, such as MPLAB® ICD 2 and MPLAB® ICE can be safely connected to the system while it is connected to the AC supply. This simplifies the task of debugging a live system.

The isolation components are often removed when a design goes for production. To remove isolation:

- Remove the PWM drive optoisolators (U6 through U9).
- Remove the power isolation optoisolators (U17 and U18).
- Disconnect the voltage followers for U17 and U18 (U13B, U13C, U16A and U16B). DO NOT physically remove U13 and U16, since U13A and U16C are still used by the system.
- Remove all other components associated with the power isolation system (capacitors C41/42/43 and resistors R81/82/83/84/91/92/93/96).
- Make all grounds common by shorting P_GND to D_GND.

VF CONTROL FIRMWARE

While the PIC16F7X7 microcontroller makes 3-phase motor control possible, it is the firmware that makes VF control straightforward. In addition to maintaining the sine table and driving the PWM modules to produce the AC output (previously described in the “**3-Phase Sine Waveform Synthesis**” section), the firmware interprets control inputs and system status to sense and act on Fault conditions. It also manages other features of motor control, such as direction, acceleration and deceleration (as described below).

The VF control firmware uses a set of defined routines and parameters for operation. Users can change these parameters as needed for their applications. The firmware can also be incorporated as the motor control core of a larger application, using the parameters to pass information between sections of the code. An overview of the firmware's logic flow is provided in Figure 7 and Figure 8. A complete list of parameters and defined functions is provided in Tables 1 through 4.

Users are encouraged to download the complete source code of the firmware from the Microchip web site (www.microchip.com) and examine the application in more detail.

Acceleration and Deceleration

Acceleration and deceleration time can be specified during compile time. The actual motor frequency (SET_FREQ) and the required user frequency (NEW_FREQ), set through the potentiometer, is compared at 4 ms intervals. If the SET_FREQ and the NEW_FREQ are different, then the SET_FREQ is changed step by step (each step size is 0.25 Hz) until it reaches the NEW_FREQ.

The time to change the SET_FREQ by one step is calculated in software, depending upon the difference between the SET_FREQ and the NEW_FREQ, as well as the acceleration and deceleration parameters entered during compile time. If the NEW_FREQ is changed during the acceleration and deceleration process, then the time to change each step is recalculated.

FIGURE 7: MOTOR CONTROL FLOW CHART (MAIN AND ADC ROUTINES)

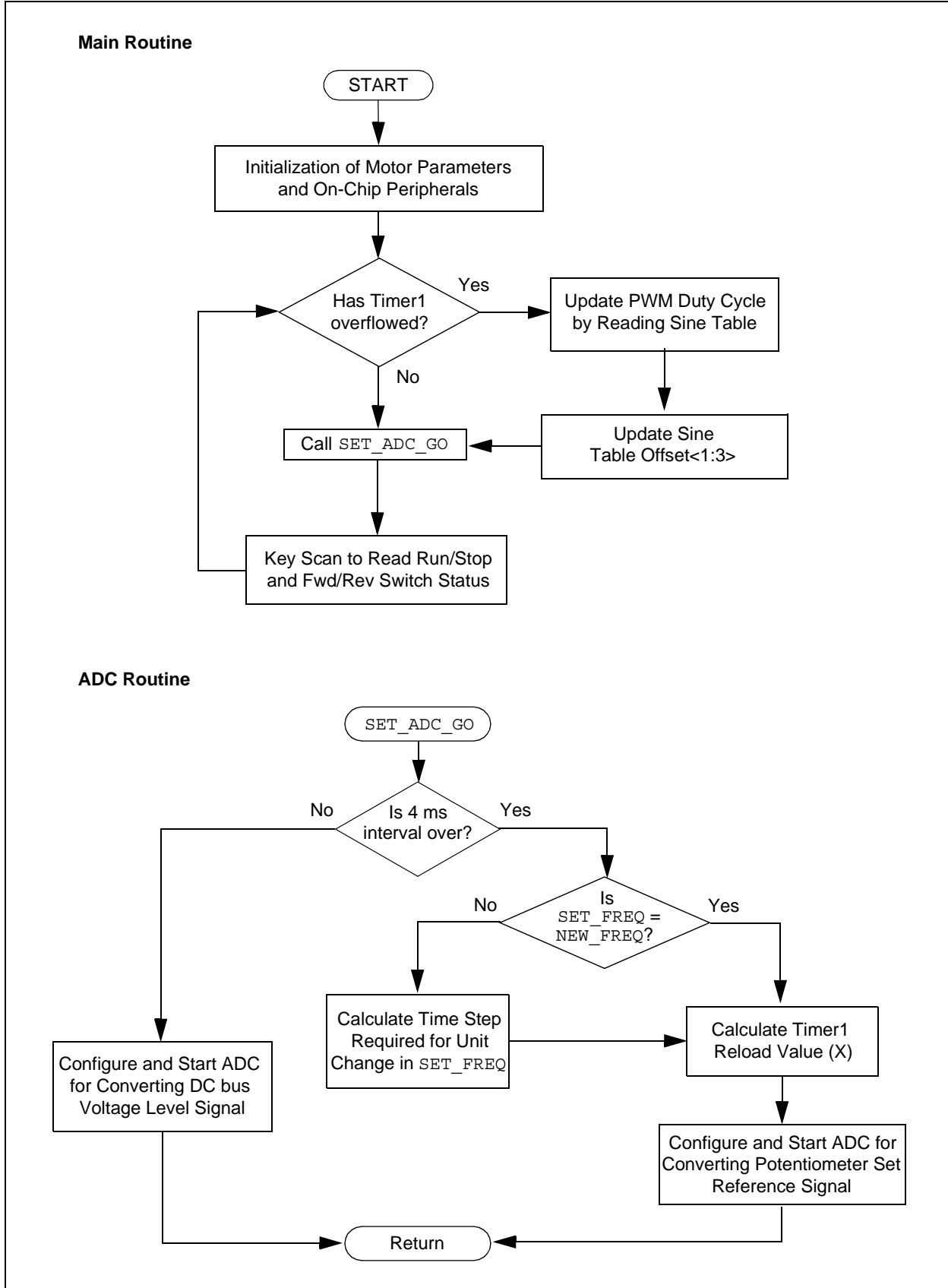
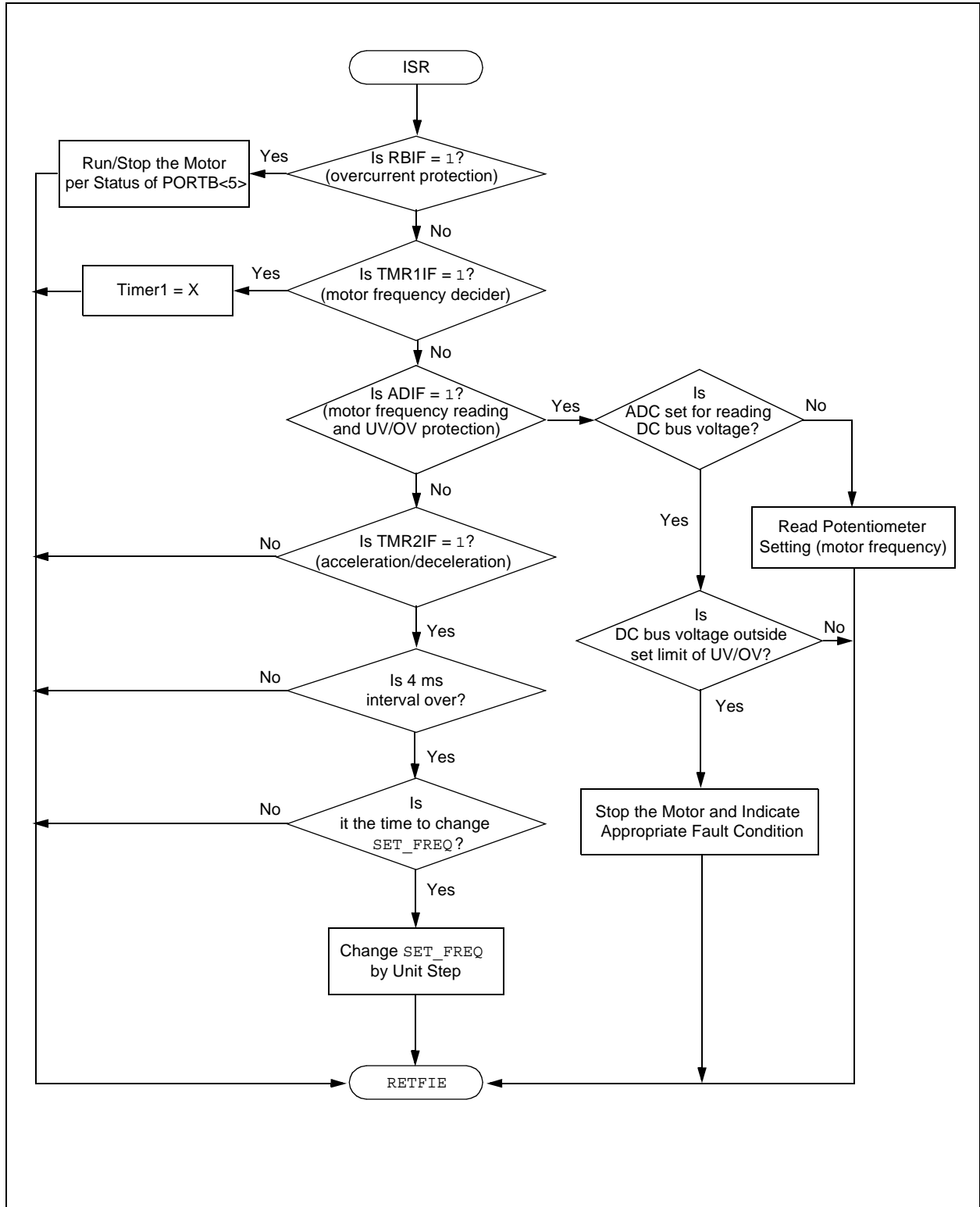


FIGURE 8: MOTOR CONTROL FLOW CHART (INTERRUPT SERVICE ROUTINE)



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TABLE 1: USER DEFINED PARAMETERS IN SOFTWARE

| Name | Description |
|--------------------|---|
| OSC_FREQ | Defines the oscillator frequency. In the present application, this is set to 20 MHz. |
| TIMER1_PRESCALE | Defines Timer1 prescaler value. In the present application, it is set to 1:8. |
| TIMER2_PRESCALE | Defines the Timer2 prescaler value. In the present application, this is set to 1:1. |
| PWM_FREQUENCY | Defines the PWM switching frequency. In the present application, this is set to 20 kHz. |
| ACCELERATION_TIME | Defines the user set acceleration time for the motor speed. In the present application, this is set to 3 seconds. |
| DECELERATION_TIME | Defines the user set deceleration time for the motor speed. In the present application, this is set to 3 seconds. |
| SINE_TABLE_ENTRIES | Defines the length of the sine table. In the present application, this is set to 19. |

TABLE 2: CONSTANTS IN SOFTWARE

| Name | Description |
|--------------|---|
| FREQ_SCALE | Used to calculate Timer1 reload value. It's value depends on FOSC, Timer1 prescaler and the number of sine table entries |
| PR2_VALUE | Defines the Timer2 overflow time period and thus, the PWM switching frequency. It's value depends on FOSC, Timer2 prescaler and required PWM switching frequency. |
| DEC_CON | Used for calculating time required for unit step decrement in SET_FREQ. It's value is: Deceleration Time x 250. |
| ACC_CON | Used for calculating time required for unit step increment in SET_FREQ. It's value is: Acceleration Time x 250. |
| LIMIT_V_LOW | Defines the DC bus voltage limit for undervoltage protection to activate. |
| LIMIT_V_HIGH | Defines the DC bus voltage limit for overvoltage protection to activate. |

TABLE 3: VARIABLES IN SOFTWARE

| Name | Description |
|---------------|---|
| SET_FREQ | Actual motor frequency. |
| NEW_FREQ | Required motor frequency (set through the potentiometer). |
| TABLE_OFFSET1 | Pointer to sine table for phase 1. |
| TABLE_OFFSET2 | Pointer to sine table for phase 2. |
| TABLE_OFFSET3 | Pointer to sine table for phase 3. |

TABLE 4: FUNCTIONS IN SOFTWARE

| Name | Description |
|-----------------------|---|
| UPDATE_PWM_DUTYCYCLES | Loads new duty cycle values to CCPRxL for generating the 3-phase sine wave. This routine also scales the sine table value depending on SET_FREQ. |
| UPDATE_TABLE_OFFSET | Changes the pointers to the sine table after every access to maintain 120-degree phase shift between generated sine waves. |
| SET_ADC_GO | Configures the ADC for reading DC bus voltage or the potentiometer setting for the required motor frequency. This routine also calculates time needed for unit change in SET_FREQ for acceleration and deceleration. |
| KEY_CHECK | Checks the status of Run/Stop and Fwd/Rev keys and acts accordingly. |
| CHECK_FAULT | Responds to setting of RBIF. This routine responds to the output status of the external current comparator. |
| TIMER1_OVERFLOW | Responds to setting of TMR1IF. This routine sets the user-defined flag indicating Timer1 overflow, which in turn is responsible for calling of UPDATE_PWM_DUTYCYCLES in the main routine. |
| AD_CONV_COMPLETE | Responds to setting of ADIF. This routine reads the frequency setting from the potentiometer through ADC. If the frequency is set below 5 Hz or above 60 Hz, it limits the frequency to 5 Hz or 60 Hz. This routine also reads the DC bus voltage level through ADC. If the level is outside the preset limits, it activates undervoltage or overvoltage protection as required. |
| TMR2_ISR | Responds to setting of TMR2IF. This routine is used for implementing acceleration and deceleration feature. |

RESOURCE USAGE

The VF control application consumes both memory and hardware resources, as shown in Table 5. Substantial resources, particularly memory, are still available to users for development of their own applications.

TABLE 5: RESOURCES USED IN THE MOTOR CONTROL DEMO BOARD (USING PIC16F777)

| Resource Type | Used | Available to User when PIC16F777 is Used |
|---------------------|------------|--|
| Program Memory | 1041 words | 7215 words |
| Data Memory | 49 bytes | 319 bytes |
| CCP Channels | 3 | 0 |
| ADC Channels | 2 | 12 |
| Timers | 2 | 1 |
| External Interrupts | 1 | 4 |
| I/O Lines | 15 | 21 |

CONCLUSION

VF control provides a simple and cost efficient method for open-loop speed control of 3-phase induction motors. A low-cost VF solution can be implemented using the PIC16F7X7 family of devices. With three dedicated PWM modules implemented in hardware, it is ideal for controlling 3-phase induction motors. Additional on-chip resources, like multiple timers and ADC, allow users to easily implement safety and control features, such as current and voltage protection and configurable acceleration and deceleration time.

APPENDIX A: TEST RESULTS
TABLE A-1: TEST RESULTS

| Test # | Set Frequency (Hz) | Set Speed (RPM) | Actual Speed (RPM) | Speed Regulation (%) |
|--------|--------------------|-----------------|--------------------|----------------------|
| 1 | 7.00 | 420 | 413 | 1.67 |
| 2 | 10.50 | 630 | 624 | 0.95 |
| 3 | 12.75 | 765 | 763 | 0.26 |
| 4 | 15.50 | 930 | 923 | 0.75 |
| 5 | 18.75 | 1125 | 1124 | 0.09 |
| 6 | 24.00 | 1440 | 1429 | 0.76 |
| 7 | 29.50 | 1770 | 1767 | 0.17 |
| 8 | 31.50 | 1890 | 1900 | -0.53 |
| 9 | 36.25 | 2175 | 2184 | -0.41 |
| 10 | 40.00 | 2400 | 2402 | -0.08 |
| 11 | 44.50 | 2670 | 2670 | 0.00 |
| 12 | 46.50 | 2790 | 2805 | -0.54 |
| 13 | 50.00 | 3000 | 3017 | -0.57 |
| 14 | 54.50 | 3270 | 3275 | -0.15 |
| 15 | 60 | 3600 | 3560 | 1.11 |

Note: Above tests are conducted on a motor with the following specifications: Terminal Voltage = 208-230V, Frequency = 60 Hz, Horsepower = 1/2 HP, Speed = 3450 RPM at full load, Rated Current = 1.8 A, Test Condition = no load.

APPENDIX B: MOTOR CONTROL SCHEMATICS

FIGURE B-1: POWER SUPPLY

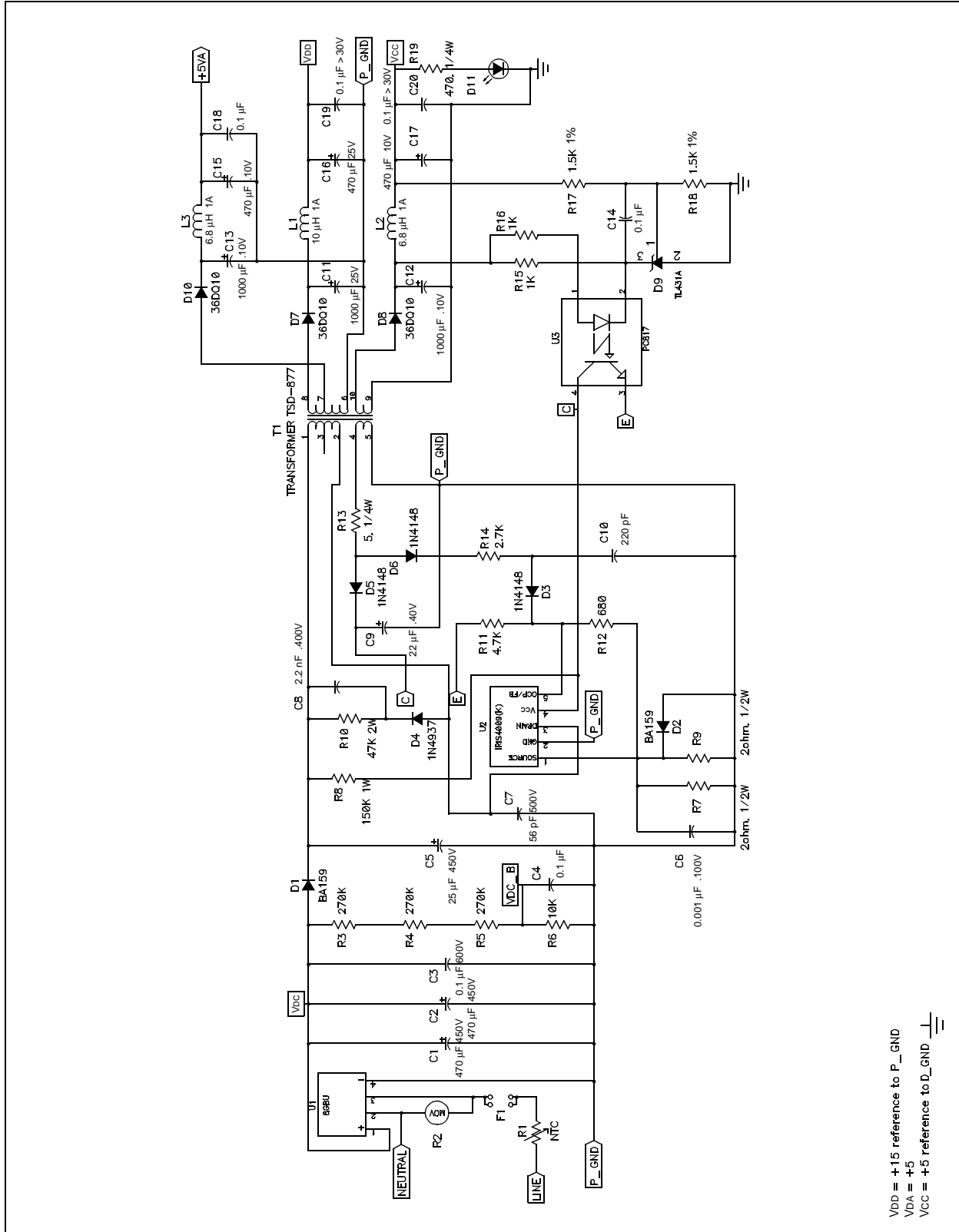


FIGURE B-2: SYSTEM CONTROL

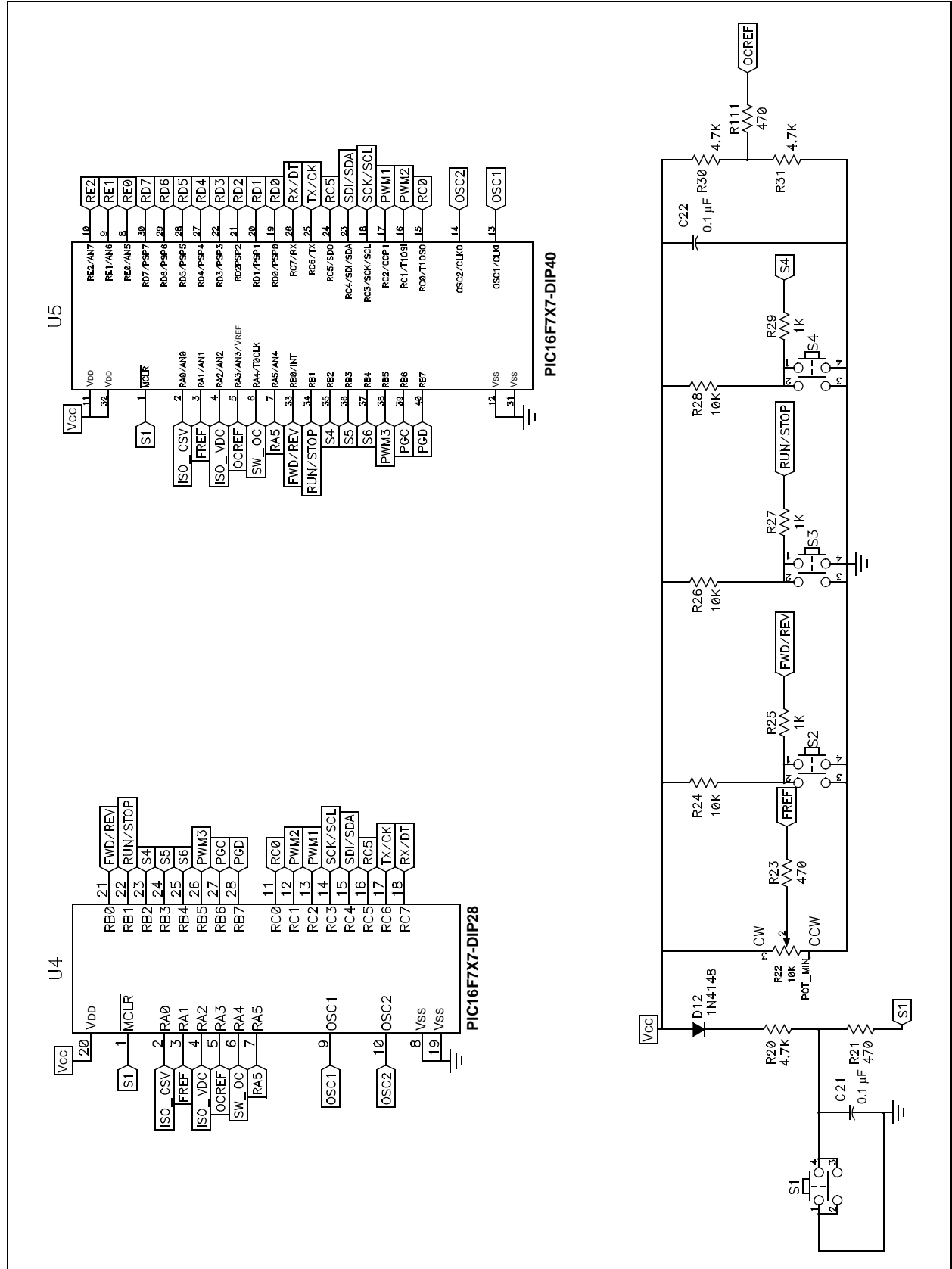


FIGURE B-3: INVERTER AND FEEDBACK

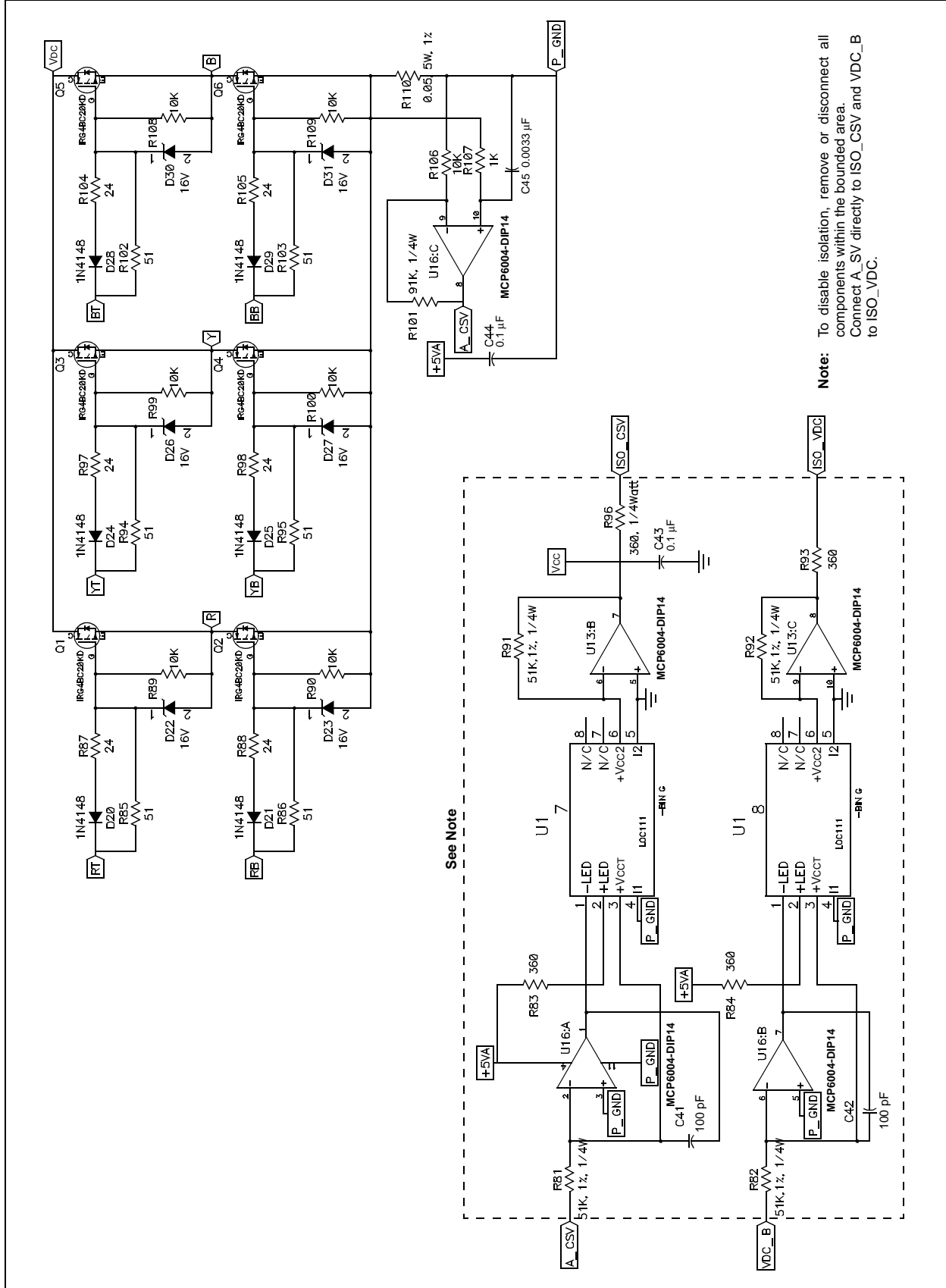


FIGURE B-4: INVERTER DRIVERS AND OPTOISOLATORS

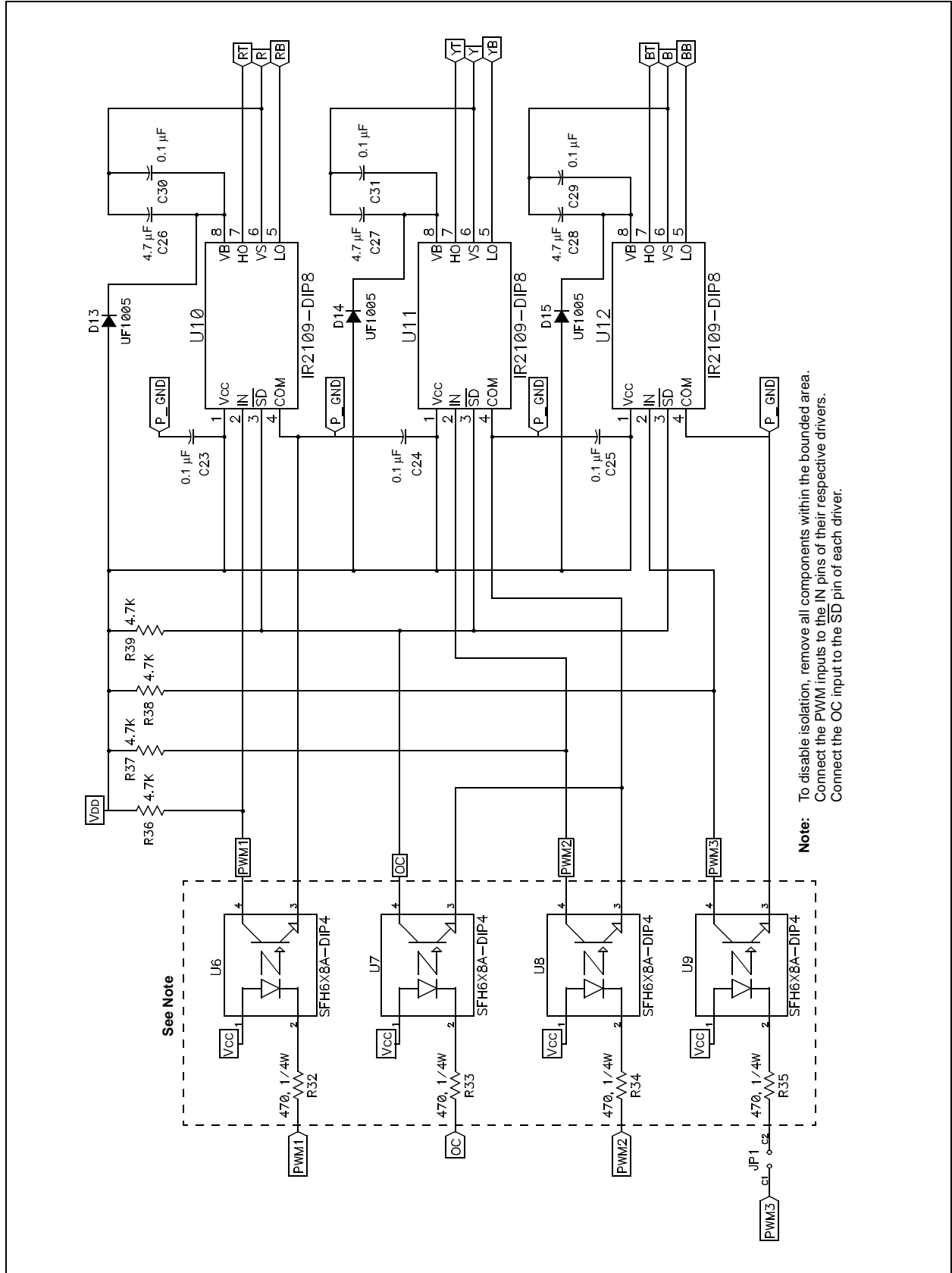
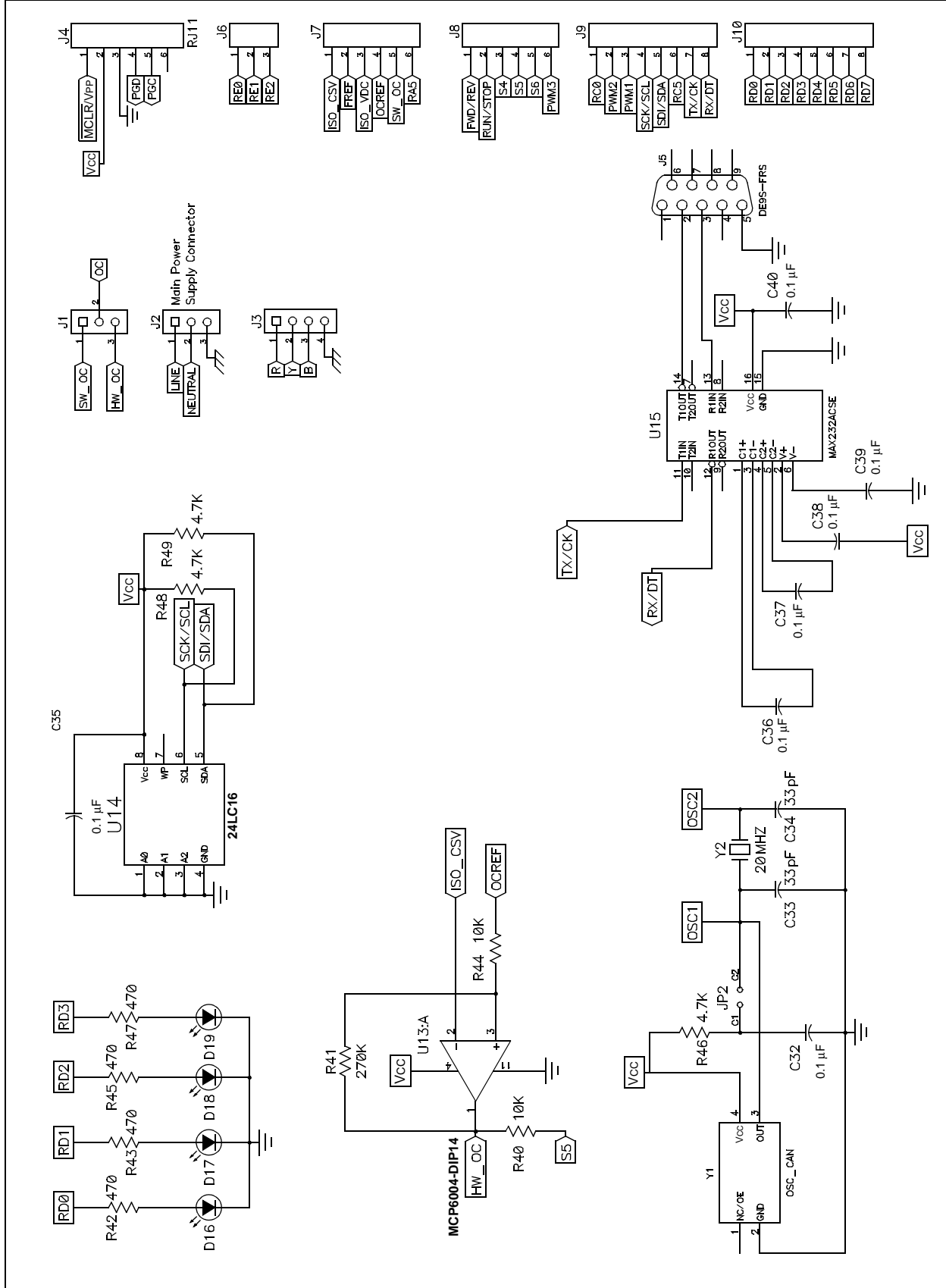


FIGURE B-5: DISPLAY AND COMMUNICATION SECTION



APPENDIX C: SOFTWARE DISCUSSED IN THIS APPLICATION NOTE

Because of its overall length, a complete source file listing of the PIC16F7X7 VF motor control firmware is not provided here. The complete source code is available as a single WinZip archive file, which may be downloaded from the Microchip corporate web site at:

www.microchip.com

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NOTES:

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